

# IIoT Solved: Improved Packaging Line Performance Equates to More Beer!

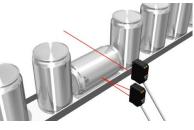
twist rinser



And who doesn't want more beer? Without the huge investments in mechatronics like that of the brewing behemoths, craft brewers struggle to get their beautifullycrafted products to the shelves. Second-hand, budget-friendly canning lines often jam, resulting in production stoppages, damaged cans, increased waste and reduced yield, meaning less beer to sell to their loyal customers. By applying Industrial IoT technologies to their packaging line, a craft brewer in Boston is now able to react quicker to canning line disturbances, like jammed or fallen cans, resulting in more happy customers and a healthier bottom line.

Combining Edge solutions from Dell Technologies, IO-Link smart sensors from IFM Efector and IIoT-driven deviceWISE software from Telit, Technotects designed a solution that allowed shop floor staff to easily visualize and manage the entire line from a central point, minimizing machine downtime and maximizing factory floor efficiency. Smart sensors are positioned on the conveyor at multiple levels so that the sensors detect only fallen cans, even if the can surface is shiny and wet.

top conveyor



coder x-ray rejection

blow off tunnel

Animated Telit graphics on large wall mounted displays combined with IoT telemetry through a highspeed Digi EX50 5G router on the T-Mobile 5G network allow the production staff, brewery management team and remote support personnel to keep a watchful eye on the system.

# depalletizer ing applicator can labeler accumulation corral

sanitizer can filler lids topper rinse

# Key IIoT components & technologies



IO-Link Smart Sensors IFM O6P309 Hygienic Photoelectric Retroreflective Sensors



IO-Link IOT Masters IFM AL1353 Hygienic 8-Port IOLM IoT Core w/MQTT



Edge Compute Gateway Dell 3200 EGW Fanless, Win10 IoT ETH/WIFI/5G



**5G Cellular Router** DIGI EX50 5G/4G LTE/WiFi6/2.5GB Ethernet



IIoT Edge HMI/SCADA Telit deviceWISE View Dashboards, Analytics, Edge Logic Engine

## CONTACT US FOR HELP WITH YOUR NEXT IIOT PROJECT



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